

| | A | B | C | L | M | N | R | S | T | AG |
|----|-------------------------------------|--------------------------------------|-----------------|------------------------|-------------------|--------|---------------------|-------------------|---|---------------------|
| 1 | e3 Master Product Comparison | | | New e3 Systems | | | | | | |
| 2 | Revision 11 of 14 Jan 2013 | | | New DS | | New LE | | New ES | | |
| 3 | | | | e3 | e3 | | e3 | e3 | | e3 |
| 4 | Category | Feature | <i>e3 New?</i> | DecoStudio Lite | DecoStudio | | ES Lettering | ES Editing | | ES Designing |
| 5 | Standard Product Features | | | | | | | | | |
| 6 | Graphics | CorelDRAW® Essentials | <i>New</i> | X6 | - | | - | - | | - |
| 7 | | CorelDRAW® Graphics Suite | <i>New</i> | | X6 | | - | - | | X6 |
| 8 | | Convert Graphic vector to embroidery | <i>Improved</i> | • | • | | - | - | | • |
| 9 | | Convert embroidery to Graphic vector | | - | • | | - | - | | • |
| 10 | | Multi-decoration Export | | - | - | | - | - | | • |
| 11 | | Insert Bitmap in Wilcom Window | | - | - | | • | • | | • |
| 12 | Startup | Auto Startup wizard | | - | • | | - | - | | - |
| 13 | | New from Template | <i>New</i> | - | - | | - | - | | • |
| 14 | | Templates | | • | • | | • | • | | • |
| 15 | Auto Fabrics | Select Auto Fabric type | | • | • | | • | • | | • |
| 16 | | Manage Auto Fabric Settings | | - | - | | • | • | | • |
| 17 | | Apply Fabric Settings to selection | | - | - | | - | - | | • |
| 18 | View Options | Show Bitmaps | | • | • | | • | • | | • |
| 19 | | True View Stitches | | • | • | | • | • | | • |
| 20 | | True View Stitches | | • | • | | • | • | | • |
| 21 | | Show Outlines | | • | • | | • | • | | • |
| 22 | | Show Stitches | | • | • | | • | • | | • |
| 23 | | Show Needle Points | | • | • | | • | • | | • |
| 24 | | Show Vectors | | • | • | | - | - | | • |
| 25 | | Set fabric background | | • | • | | • | • | | • |
| 26 | | Show Connectors | | - | - | | • | • | | • |
| 27 | | Show Functions | | - | - | | • | • | | • |
| 28 | | Product Visualiser | | - | • | | • | • | | • |
| 29 | | Add Custom products/Fabrics | | - | - | | • | • | | • |
| 30 | View Controls | Show Rulers and Guides | | • | • | | • | • | | • |
| 31 | | Show Grid | | • | • | | • | • | | • |
| 32 | | Zoom to % /show all design / Hoop | | • | • | | • | • | | • |
| 33 | | Zoom to Product | | - | • | | • | • | | • |
| 34 | | Measure tool | | • | • | | • | • | | • |
| 35 | | Measurement unit system | | • | • | | • | • | | • |
| 36 | | Mouse scroll/Zoom control | | • | • | | • | • | | • |
| 37 | | Grid and Guides settings | | • | • | | • | • | | • |
| 38 | | Display options | | • | • | | • | • | | • |
| 39 | | Design options | | • | • | | • | • | | • |
| 40 | | Overview Window Docker | | - | - | | • | • | | • |
| 41 | | Show Stitch List Docker | | - | - | | - | • | | • |
| 42 | Hoops | Standard Hoops | | • | • | | • | • | | • |
| 43 | | HoopIt Auto Select Hoop | | • | • | | • | • | | • |
| 44 | | Create user defined hoops | | - | • | | - | - | | • |
| 45 | Machine Formats | Select machine format | | • | • | | • | • | | • |
| 46 | | Machine Format value settings | | • | • | | • | • | | • |
| 47 | | Tajima TBF support | | • | • | | • | • | | • |
| 48 | Machine Connect | Stitch Manager | | • | • | | • | • | | • |
| 49 | | Connection Manager | | • | • | | • | • | | • |
| 50 | | Machine Manager | | - | - | | • | • | | • |
| 51 | Lettering | Standard Lettering baselines | | • | • | | • | • | | • |
| 52 | | Vertical Lettering baselines | | - | • | | • | • | | • |

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| 4 | | | | | | | | | | |
| 53 | | Digitized alphabets | 15 New | 40 | 176 | | 176 | 176 | | 176 |
| 54 | | Use TrueType Fonts... | | • | • | | • | • | | • |
| 55 | | Spacing Control- Letter , Word, Line | | - | • | | • | • | | • |
| 56 | | Join methods for lettering | | - | • | | • | • | | • |
| 57 | | Automatic Letter Spacing | | - | - | | - | - | | • |
| 58 | | Auto Kerning | | - | - | | • | • | | • |
| 59 | | Update Kerning Values | | - | - | | • | • | | • |
| 60 | | Envelope Lettering | | - | - | | • | • | | • |
| 61 | | Create User Refined letters | | - | - | | • | • | | • |
| 62 | | Save Letter... | | - | - | | • | • | | • |
| 63 | | Manage User Defined Letters... | | - | - | | • | • | | • |
| 64 | Team Names | Team Name Basic | | - | - | | • | • | | • |
| 65 | | Team Name Print Sheet | | - | • | | • | • | | • |
| 66 | | Team Name Matrix | | - | - | | - | - | | • |
| 67 | Monograms | Monogram Lettering | | • | • | | • | • | | • |
| 68 | | Monogram alphabets | | • | • | | • | • | | • |
| 69 | | Monogram Borders | | - | • | | - | - | | • |
| 70 | Stitch Details | Auto Start and End | | • | • | | • | • | | • |
| 71 | | Small Stitches filter | | • | • | | • | • | | • |
| 72 | | Auto Trim Settings | | • | • | | • | • | | • |
| 73 | | Stitch Edit | | • | • | | • | • | | • |
| 74 | | Functions (Tie off, Trim, Empty) | | - | - | | • | • | | • |
| 75 | | Functions (Jump, Keep/Omit last stitch) | | - | - | | - | - | | • |
| 76 | | Insert/Edit Machine Stop | | - | • | | • | • | | • |
| 77 | | Insert/Edit Machine Functions | | - | - | | • | • | | • |
| 78 | | Manual Sequin | | - | - | | - | - | | • |
| 79 | Colors | Color Palette editor | | • | • | | • | • | | • |
| 80 | | Create Colorways | | • | • | | • | • | | • |
| 81 | Outline Stitches | Manual Stitch | | - | - | | • | - | | • |
| 82 | | Run Stitch | | • | • | | - | • | | • |
| 83 | | Triple Run | | - | - | | - | - | | • |
| 84 | | Back stitch | | - | - | | - | - | | • |
| 85 | | Stem stitch | | - | - | | - | - | | • |
| 86 | | Triple Manual | | - | - | | - | - | | • |
| 87 | Fill Stitch Types | Satin Stitch/values | | • | • | | • | • | | • |
| 88 | | Tatami / Values | | • | • | | • | • | | • |
| 89 | | ZigZag / Values | | • | • | | • | • | | • |
| 90 | | E Stitch / Values | | - | • | | - | - | | • |
| 91 | | Program Split Fills | | - | - | | - | - | | • |
| 92 | Stitch Effects | Pull Compensation | | • | • | | • | • | | • |
| 93 | | Auto Underlay | | • | • | | • | • | | • |
| 94 | | Slanted Auto Underlay | New | - | - | | • | • | | • |
| 95 | | Adjustable Underlay controls | | - | • | | • | • | | • |
| 96 | | Adjustable Auto Connectors settings | | - | • | | • | • | | • |
| 97 | | Adjustable Auto Jump | | - | - | | • | • | | • |
| 98 | | Adjustable Shortening | | - | - | | • | • | | • |
| 99 | | Adjustable Fractional Spacing | | - | - | | • | • | | • |
| 100 | | Mitre Corner | | - | - | | • | • | | • |
| 101 | | Cap Corner | | - | - | | • | • | | • |
| 102 | | Lap Corner | | - | - | | - | - | | • |
| 103 | Digitize Fill Tools | Input A | | - | - | | - | - | | • |
| 104 | | Input B | | - | - | | - | - | | • |
| 105 | | Input C (Centreline) | | - | • | | - | - | | • |

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| 4 | | | | | | | | | | |
| 106 | | Calligraphy Stitch Angles (Input C) | <i>New</i> | - | - | | - | - | | • |
| 107 | | Complex Fill | | - | - | | - | - | | • |
| 108 | | Fusion Fill | <i>Improved</i> | • | • | | - | - | | • |
| 109 | | Auto Applique | | - | • | | - | - | | • |
| 110 | | Combine Applique Components | | - | - | | - | - | | • |
| 111 | | Partial Applique | | - | - | | - | - | | • |
| 112 | | Auto Design Border | | - | - | | • | • | | • |
| 113 | | Circle, Star, Ring | | - | - | | - | - | | • |
| 114 | Special Digitizing | Generate / Regenerate Stitches | | - | - | | • | • | | • |
| 115 | | Apply Closest join | | - | - | | - | - | | • |
| 116 | | Branching | | - | - | | - | - | | • |
| 117 | | Styles | | - | - | | - | - | | • |
| 118 | | Apply Current Properties | | - | - | | - | - | | • |
| 119 | | Make Properties Current | | - | - | | - | - | | • |
| 120 | | BackTrack | | - | - | | - | - | | • |
| 121 | | Repeat | | - | - | | - | - | | • |
| 122 | | Clipart Database | <i>Improved</i> | - | - | | - | - | | • |
| 123 | | Tablet digitizing | | - | - | | - | - | | • |
| 124 | Stitch Sequencing | Resequence objects By number | | • | • | | • | • | | • |
| 125 | | Slow Redraw | | • | • | | • | • | | • |
| 126 | | Reverse Curves...--> Reverse Stitching | | - | - | | - | - | | • |
| 127 | | Colour Object List | | • | • | | - | • | | • |
| 128 | | Resequence objects By colour / stitches | | - | • | | - | • | | • |
| 129 | | Travel by Object, Color, Stitches | | • | • | | • | • | | • |
| 130 | | Travel by Trim | | - | • | | - | • | | • |
| 131 | | Travel by Segment, Function | | - | • | | • | • | | • |
| 132 | Object Editing | Recognize Objects (from Stitch files) | | - | - | | • | • | | • |
| 133 | | Select Object | | • | • | | • | • | | • |
| 134 | | Select objects by... Colour /Stitch Type | | • | • | | • | • | | • |
| 135 | | Object Properties | | • | • | | • | • | | • |
| 136 | | Transform tools - Move, Roate, Scale, Skew, Mirror | | • | • | | • | • | | • |
| 137 | | Arrange tools | | • | • | | • | • | | • |
| 138 | | Reshape Object (Supported objects only) | | • | • | | • | • | | • |
| 139 | | Polygon, Polyline select | | - | - | | • | • | | • |
| 140 | | Knife tools | | - | • | | - | - | | • |
| 141 | | Smooth Curves... | | - | - | | - | - | | • |
| 142 | | Split Object | | - | - | | - | - | | • |
| 143 | | Multiple Stitch Angles | | - | - | | - | - | | • |
| 144 | Printing | Production Worksheet | <i>Improved</i> | • | • | | • | • | | • |
| 145 | | Production Summary | | • | • | | • | • | | • |
| 146 | | Colour Film | | • | • | | • | • | | • |
| 147 | | Approval sheet | | - | • | | • | • | | • |
| 148 | | | | | | | | | | |
| 149 | Optional Element Features | | | | | | | | | |
| 150 | Offsets Standard | Create offsets (simple) | <i>New</i> | - | 0 | | - | - | | • |
| 151 | Offsets Advanced | Create offsets (advanced) | <i>New</i> | - | - | | - | - | | 0 |
| 152 | Team Names Advanced | Team Name Templates | | - | - | | - | - | | 0 |
| 153 | Vector Drawing | Line, Polyline, Polygon, Ellipse, Rectangle | | - | - | | - | - | | 0 |
| 154 | | Make Complex Vector Shapes | | - | - | | - | - | | 0 |
| 155 | AutoDigitize Bitmaps | Smart Design (Bitmap to Embroidery) | <i>Improved</i> | - | - | | - | - | | 0 |
| 156 | | Wilcom Convert Bitmap to Vector | <i>Improved</i> | - | - | | - | - | | 0 |
| 157 | | Reduce Colours | <i>Improved</i> | - | - | | - | - | | 0 |
| 158 | | Sharpen Image | | - | - | | - | - | | 0 |

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| 4 | | | | | | | | | | |
| 159 | | Point & Stitch (bitmap or vector) | | - | - | | - | - | | o |
| 160 | Auto Shaping | Shaping tools | | - | - | | - | - | | o |
| 161 | | Remove Overlaps | | - | - | | - | - | | o |
| 162 | | Fill holes | | - | - | | - | - | | o |
| 163 | | Close Object | | - | - | | - | - | | o |
| 164 | Auto Arrangements | Mirror Merge | | - | - | | - | - | | o |
| 165 | Custom Splits | Flexi Split | | - | - | | - | - | | o |
| 166 | | Carving Stamp | | - | - | | - | - | | o |
| 167 | | Make Lines for stitch effects | | - | - | | - | - | | o |
| 168 | | User Defined Split | | - | - | | - | - | | o |
| 169 | Freehand | Embroidery Freehand Tool | <i>Improved</i> | - | - | | - | - | | o |
| 170 | Photo Flash | Photo Flash | | - | - | | - | - | | o |
| 171 | Shading & Open Fills | Cross Stitch Fill | | - | - | | - | - | | o |
| 172 | | Stipple Fill | <i>Improved</i> | - | - | | - | - | | o |
| 173 | | Trapunto (edge effects) | | - | - | | - | - | | o |
| 174 | | Accordion Spacing | | - | - | | - | - | | o |
| 175 | | Colour Blending | | - | - | | - | - | | o |
| 176 | Curved Fills | Liquid Effect Curved Stitching | | - | - | | - | - | | o |
| 177 | | Florentine Effect Curved Stitching | | - | - | | - | - | | o |
| 178 | | Contour Stitch | | - | - | | - | - | | o |
| 179 | Motifs | Motif Fill | | - | • | | - | - | | o |
| 180 | | Motif Run | | - | - | | - | - | | o |
| 181 | | Create Motif | | - | - | | - | - | | o |
| 182 | | 3D Warp (Motif fill) | | - | - | | - | - | | o |
| 183 | Bling | Create Bling | | o | o | | - | - | | o |
| 184 | | Bling Lettering | <i>New</i> | o | o | | - | - | | o |
| 185 | | Show Bling | | o | o | | - | - | | o |
| 186 | Virtual Decoration | Capture High Resolution TrueView | <i>New</i> | - | o | | - | - | | o |
| 187 | | High Resolution TrueView in Corel | <i>New</i> | - | o | | - | - | | o |
| 188 | | Print High Res TrueView Directly | <i>New</i> | - | o | | - | - | | o |
| 189 | Sequin | Advanced Sequin tools | | - | - | | - | - | | o |
| 190 | | Sequin Fill | | - | - | | - | - | | o |
| 191 | | Twin Sequin | | - | - | | - | - | | o |
| 192 | Alphabet Creator | Create User Defined Alphabets | | - | - | | - | - | | - |
| 193 | | Convert TT Font to Alphabet | | - | - | | - | - | | o |
| 194 | Chenille | Chenille | | - | - | | - | - | | o |
| 195 | Schiffli | Schiffli | | - | - | | - | - | | o |
| 196 | Design Database | DesignWork Flow Add-on | | - | o | | - | - | | o |
| 197 | | | | | | | | | | |
| 198 | Legend | | | | | | | | | |
| 199 | - Not Available | Additional standard functionality | • | | | | | | | |
| 200 | • Standard | Reduced standard functionality | o or - | | | | | | | |
| 201 | o Optional | Maintained functionality for Update | • | | | | | | | |